

30015 SAMPLE DYE MACHINE

GPD315 VARIABLE SPEED CONSTANTS (HIGH VOLTAGE)

GPD315 CONSTANT	GPD315 VALUE	GPD315 CONSTANT	GPD315 VALUE
NO01	10 initialize	NO37	2
	4 program	NO60	200
	0 lockout	NO80	2
NO02	0	NO81	1
NO03	1	NO82	10
NO04	2		
NO05	1		
NO11	60		
NO12	480		
NO13	60		
NO14	3		
NO15	26		
NO16	1.5		
NO17	13		
NO19	4		

NOTE: ENTER IN THE ORDER LISTED

Release Date: January 26, 2001

Revision A